



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.2910

Job Sheet 176222



ref. 171156. mtl

Part No: 646.2910

Job Qty: 4 ea

Part Name: Deflector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: Dwg 646.2900 Rev NC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	Packaging	4 pcs		4/27/18	0.00	0.00	Packaging2		APR 19 2018
155	QC	4 pcs		4/27/18	0.00	0.00	QC5		APR 19 2018
180	Packaging	4 pcs		4/27/18	0.00	0.00	Packaging3-1		APR 19 2018
190	QC21-SA	4 Ea		4/27/18	0.00	0.00	QC21		APR 19 2018

Part Op 180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Descriptions:

Job BOM

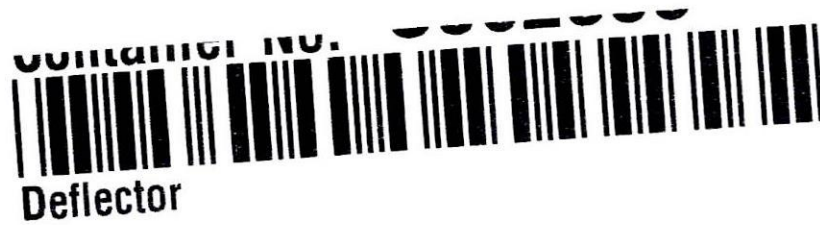
Part / Item	Component Name	Quantity	Operation	Container
646.2910	Deflector	4 Ea (1 ea)	150-Packaging	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
150-Packaging	646.2910	4	9	4

Allocated Container Detail

Qty	Container No	Location	Init
4	S062588	packaging2	



PART NO: 646.2910
Serial No/Batch: S058968
Revision:
Operation: Packaging
Change No:

Mfg Date: 04/18/18
Job No: 176222

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Deflector	0.360inches $\pm$ 0.010	0.370 0.350		
2	Deflector	1.320inches $\pm$ 0.010	1.330 1.310		
3	Deflector	3.300inches $\pm$ 0.010	3.310 3.290		
4	Deflector	3.000inches $\pm$ 0.010	3.010 2.990		
5	Deflector	0.360inches $\pm$ 0.010	0.370 0.350		
6	Deflector	190.000inches $\pm$ 0.010	190.010 189.990	Radius	
7	Deflector	0.090inches $\pm$ 0.010	0.100 0.080	Radius	
8	Deflector	1.000inches $\pm$ 0.010	1.010 0.990		
9	Deflector	42.380inches $\pm$ 0.010	42.390 42.370		
10	Deflector	20.000Degrees $\pm$ 0.010	20.010 19.990	Angle	

Plex 4/18/18 4:25 PM Dart.Gagnon.Michelle



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PURCHASE ORDER **PO039539**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039539
PO Date: 4/9/18
Due Date: 4/27/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171156	646.2910	Deflector Issue P/O to ATG : Hard Anodize, Color Black / Prime As per Dwg 646.2900 Rev. N/C	Firmed	4/27/18	8 pcs	0 pcs <i>dk</i>	8 pcs	\$50.80/pcs <i>AT 13/04/18</i>	\$406.40
2	171158	646.3110	Channel Issue P/O to ATG : 1- Hard Anodize Black and Prime as per Dwg 646.3100	Firmed	4/27/18	12 pcs	0 pcs <i>12x</i>	12 pcs	\$13.45/pcs <i>AT 19/04/18</i>	\$161.40
3	174111	646.3110	Channel Issue P/O to ATG : 1- Hard Anodize Black and Prime as per Dwg 646.3100	Firmed	4/27/18	6 pcs	0 pcs <i>6x</i>	6 pcs	\$13.45/pcs <i>AT 13/04/18</i>	\$80.70

DAS
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9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914968

Date: 18-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 ea	Part: 646.2910 Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4 imils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.009" (.6 - .9 mils) per drawing. Job: 22854		Rev: N/C PO: PO039539 Line: 1
12 ea	Part: 646.3110 Channel Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22855		Rev: NC PO: PO039539 Line: 2
6 ea	Part: 646.3110 Channel Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22856		Rev: NC PO: PO039539 Line: 3
17 ea	Part: 649.5212 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22857		Rev: C PO: PO039539 Line: 4
17 ea	Part: 649.5214 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing.		Rev: C <

Made in Canada.



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Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	- .9 mils) per drawing. Job: 22858	PO: PO039539	Line: 5
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>18/04/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			